



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - EN 1.4412

### Standard Specification for Corrosion Resistant Steel Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - EN 1.4412 Corrosion Resistant Steel Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	18.000 - 20.000		
Nickel	Ni %	10.000 - 13.000		
Molybdenum	Mo %	3.000 - 3.500		
Copper	Cu %	0.500 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	440 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	60 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J92999	UNS	USA	Casting
SA-351 CG3M	ASME	USA	Casting
H6A	AS	Australia	Casting
317 C 12	BS	British	Casting
AM X 7 CrNiMo 20-11	UNE	Spain	Casting
A743 CG3M	ASTM	USA	Casting
A351 CG3M	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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